Adestor

TECHNICAL SPECIFICATIONS

Colour Matt Green / A251 / WK80

Facestock

Colour Matt Green

Description Coated woodfree paper with a green matt colour finish.

Color Green

Applications POS promotional and advertising labels and office information labelling (address labels, file labels, etc.)

Printing techniques Suitable for printing on flexo (all types), letterpress (conventional and UV), hot stamping, laser, conventional offset, offset UV, screen printing, thermal transfer.

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m²	80	76-86
Thickness	ISO 534	µm	82	75-90
Bekk smoothness	ISO 5627	s	≥ 180	
Tensile strength MD/CD	ISO 1924	kN/m	≥ 3,8/ ≥ 1,8	

Adhesive

A251

Description General use acrylic permanent adhesive including smooth and slightly rough or curved surfaces.

Shelf life From the date of manufacture 2 years in 20ºC and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180º 20'/stainless steel)	FTM 1	N/25mm	15,4	≥ 12,3
Shear (1kg, in²/glass)	FTM 8	min	100	≥ 60
Tack (Quick Stick stainless steel)	FTM 9	N	10,3	≥ 7,8
Minimum labelling temperature		ºC	+5	
Minimum service temperature		ºC	-20	
Maximum service temperature.		ºC	+80	

Liner

WK80

Description One-side coated white liner with good lay-flat characteristics. Suitable for sheeting. Available only in solid back

Color White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m²	80	± 4%
Thickness	ISO 534	µm	81	± 4
Tensile strength MD/CD	ISO 1924-2	kN/m	4,6/2,3	-0,6/-0,3

LECTA

Lecta Main Operational Offices
Self-Adhesive Division
Llull, 331 - 08019 Barcelona - Spain
www.adestor.com

TECHNICAL SPECIFICATIONS

Certificates

Product approvals and usage certificates

Facestock

Colour Matt Green

Packaging and packaging waste Directive 94/62/CE

Electric and electronic equipment (RoHS)

Adhesive

A251

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

EN 71-9 Toy safety

German Recommendation BfR XIV (ISEGA) - Adhesives

Liner

WK80

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS)

- Values are subject to change without notice. Last updated 2/8/2016.
- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

*Our self-adhesive is certified to the strictes environmental standards **ISO 9001 and EMAS** and has successfully completed audits for **ISO 50001, ISO 9001 and OHSAS 18001.** Adestor products are available with **PEFC™ and FSC®** chain of custody certificates upon request.*

LECTA

Lecta Main Operational Offices
Self-Adhesive Division
Llull, 331 - 08019 Barcelona - Spain
www.adestor.com